

How to change or add gland packing:

1. After having loosened the gland nut (1), take out the gland ring (2) from the gland packing area as well as the old gland packing (3).
2. From a length of new gland packing, cut the required lengths of gland packing with a sharp knife/cutter (the cut length varies according to the size of the pump). Then insert the gland packing into the gland packing area, making sure that the individual neighbouring lengths are packed at different directions to one another (at 180°) around the shaft (4).
3. Finally insert the gland ring and screw on the gland nut.

Key:

- (1) Gland nut
- (2) Gland ring
- (3) Gland packing
- (4) Steel shaft

